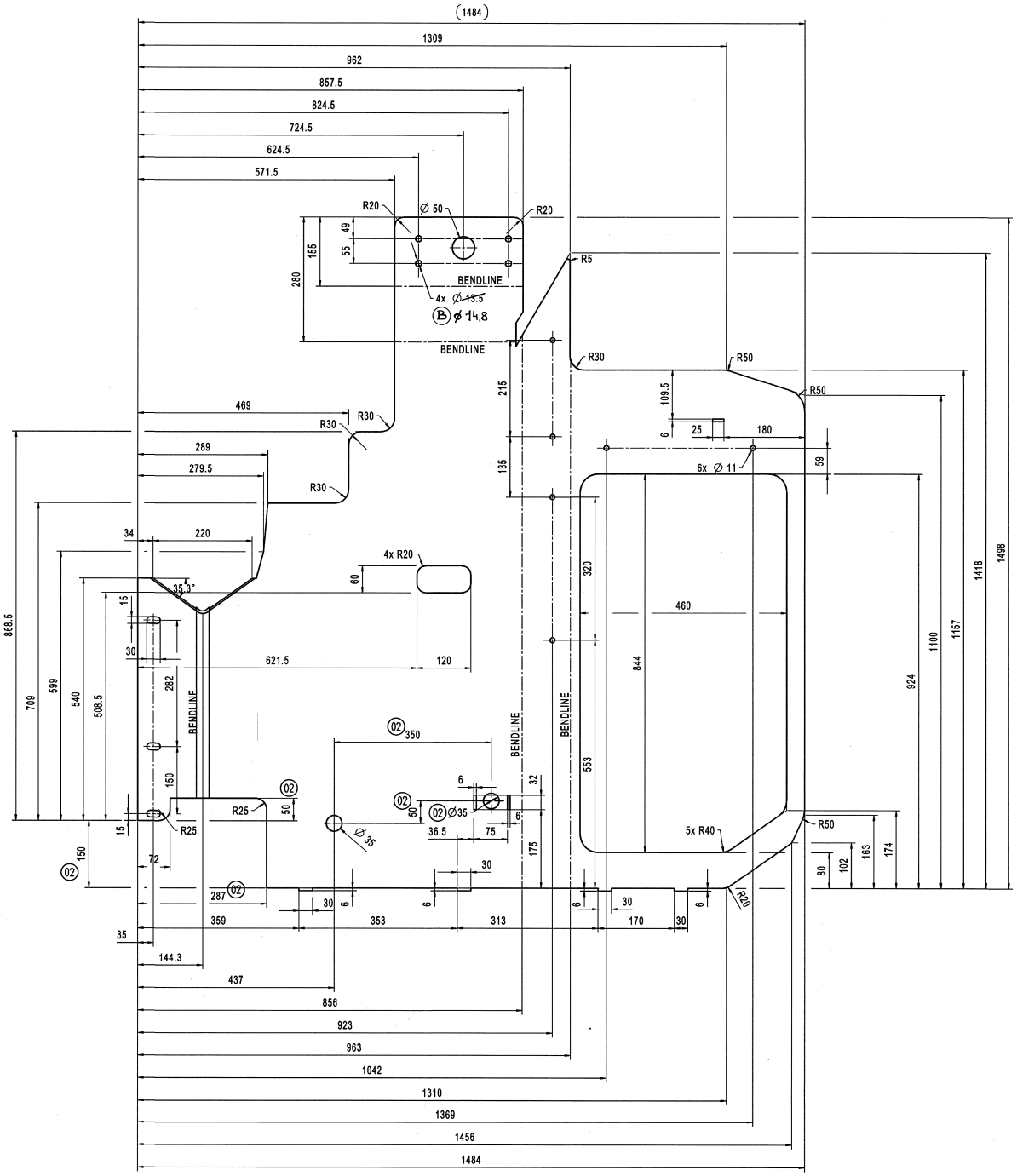

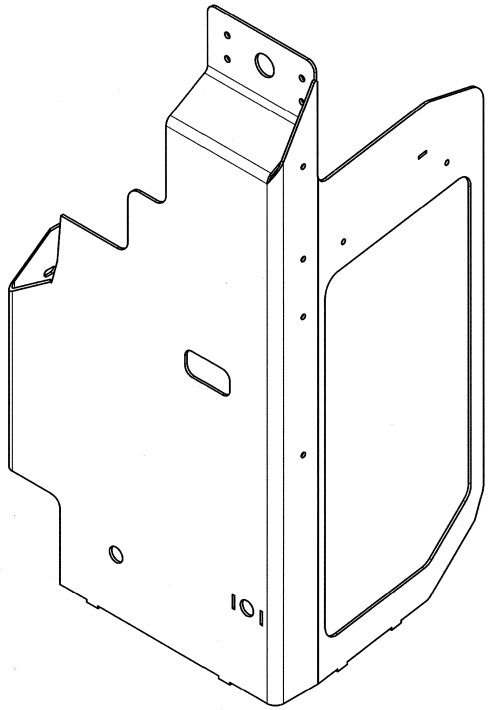

2.1.-07-2020
ARCHIV

ZM/20/00351 B - PŘENESENÍ INTERNÍHO INDEXU OTVORU 4x ø 14,8
2.1.7.2020 Trzonkaj M.

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	-
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	-
oil-free / free of grease	X
oiled	-
oiling permissible	-

Indicate the required condition at time of delivery with an X.

First angle projection

General tolerance (GT) in mm
Size range: ≥ 30 ≤ 120 | > 120 ≤ 400 | > 400 ≤ 1000

GT coarse: L 1 2 | 2 3 4 | 5 6

Lengths (L) and angle (∠): ± GT

Tolerance Symbols ISO 1101
- roundness = 1/2 a-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- parallelism = GT
- position = GT

Languages: EN

Index	alteration	Change no	Fit	Toler.
02	CO to Prod	T130932		

PPAP-Level 1 / WN 50020 | Material: EN 10025 S355J0 | Weight: in kg 57.5

Inspection dim. ◯ Aux.dim. ( )

	Date	Name
Drawn	17.10.2019	D.Selčák
Checked	17.10.2019	K.Presser
Auth'd	17.10.2019	C.Cisarova
M.check.	18.10.2019	L.Hrdel

Blank no: 57.5

Title: plate
Aftertreatment Box Housing

Prod.

Scale: 1:5 | 1:10

Sheet: 1 of: 2

Drawing number: / / 14015811955

Confidential document
Refer to protection notice ISO 16016

Repl. | Orig.

Released

3427266/D2D/001/02 A1

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